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2
3 **Evaluation of Dynamic and Impact Wheel Load Factors and their**
4 **Application for Design**

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28 **ABSTRACT**

29 A sustained increase in heavy axle loads and cumulative freight tonnages, coupled with increased
30 development of high speed passenger rail, is placing an increasing demand on railway infrastructure.
31 Some of the most critical areas of the infrastructure in need of further research are track components used
32 in high speed passenger, heavy haul, and shared infrastructure applications. In North America, many
33 design guidelines for these systems use historical wheel loads and design factors that may not necessarily
34 be representative of the loading experienced on rail networks today. Without a clear understanding of the
35 nature of these loads and how design processes reflect them, it is impossible to adequately evaluate the
36 superstructure to make design improvements. Therefore, researchers at the University of Illinois at
37 Urbana-Champaign (UIUC) are conducting research to lay the groundwork for an improved and thorough
38 understanding of the loading environment entering the track structure using wheel loads captured by
39 wheel impact load detectors (WILDs). This paper will identify several design factors that have been
40 developed internationally and evaluate their effectiveness based on wheel loads using several existing and
41 new evaluative metrics. New design factors are also developed to represent the wheel loading
42 environment differently. An evaluative approach to historical and innovative design methodologies will
43 provide improvements to design based on actual loading experienced on today's rail networks.

44 **INTRODUCTION**

45 In North America, many design guidelines for track components in shared-use railway infrastructure use
46 historical wheel loads and several factors. To evaluate the components found in the superstructure and
47 make design improvements, the nature of these loads and how the design process reflects them must be
48 thoroughly understood. There are many parameters that contribute to the actual load imparted into the
49 track structure from the car body. Some of these parameters are considered in design by using a dynamic
50 factor or impact factor for more accurate load estimation. Both of these factors will be defined and
51 evaluated using actual wheel loading data in this paper.

52 There are several types of loads that can be used to design the track structure: static, quasi-static,
53 dynamic, and impact loads. The static load is simply the weight of the rail vehicle at rest. The quasi-
54 static load can be considered the combined static load and the effect of the static load at speed,
55 independent of time (1). The quasi-static load is perhaps best illustrated in curved track, where the
56 vehicle imparts loads onto the rail due to centripetal force and curving (2). The dynamic load is the
57 additional load (above static load) due to high-frequency effects of wheel/rail load interaction,
58 considering time-dependent track component response and involving highly variable inertia, damping,
59 stiffness, and mass. The impact load, which often creates the highest loads in the track structure, is
60 created by track and vehicle irregularities, producing potentially damaging high-frequency, short-duration
61 forces.

62
63 **IDENTIFICATION AND EVALUATION OF DYNAMIC WHEEL LOAD FACTORS**

64 It is well understood that loads at the wheel-rail interface produced by moving loads are greater than those
65 produced by the same wheel loads at rest (3). Typically, therefore, the design wheel load is higher than
66 the static wheel load to account for this increase due to speed, i.e.,

$$P_d = \phi P_s$$

67 where, P_d = dynamic wheel load

68 ϕ = dynamic wheel load factor

69 P_s = static wheel load

70
71 The dynamic wheel load factor is typically developed empirically using field data and is expressed in
72 terms of train speed. The number of elements considered in its development can depend on the
73 sophistication of the track instrumentation implemented and the assumptions made (4). Historically, there
74 have been many efforts undertaken to quantify the increase of load expected at the wheel-rail interface
75 due to speed.

76
77 **Previous Dynamic Factors**

78 Doyle (4) provides a summary of many dynamic wheel load factors. Several factors are calculated using
79 only train speed. Beginning in 1943, the Deutsche Bahn (Germany Railways) began using an equation
80 that is only valid for speeds up to 200 kph (125 mph) (5). In 1968, a dynamic factor was prepared for the
81 Washington Metropolitan Area Transit Authority (WMATA) and used in subsequent recommended
82 standards for transit trackwork (6). More recently, another speed-dependent dynamic factor was
83 developed in Iran (7). The final factor dependent only on train speed, although not applied at the wheel-
84 rail interface, is included because of its importance in the design of the track structure. The Speed Factor
85 found in Chapter 30 of the AREMA Manual (8) is used as part of the flexural design of concrete cross-ties
86 with a distribution factor and impact factor (8). The Chapter 30 Speed Factor, developed in the early
87 1980s by the AREA Committee, is constant below 20 mph (32 kmh) and above 120 mph (193 kmh) (9).

88 Most of the dynamic factors, however, have been developed to incorporate additional parameters
89 beyond train speed. A. N. Talbot provided a factor to the American Railway Engineering Association
90 (AREA) based on tests his committee conducted in the 1910s (10). The Talbot dynamic factor
91 incorporates wheel diameter and is still used in modern North American track analysis (8). The South
92 African Railways formula is similar to the Talbot formula, but is calculated for narrow gauge track. The

93 Indian Railways dynamic factor incorporates track modulus as an indicator of track condition (11), while
94 the Clarke Formula algebraically combines the Talbot and Indian Railways dynamic factors (4).

95 Three additional dynamic factors have been developed that incorporate many other parameters.
96 The Eisenmann dynamic factor incorporates the condition of the track and uses a statistical approach
97 where the rail bending stresses and deflections are normally distributed and calculated using
98 Zimmermann's longitudinal beam model (12). The British Railways dynamic factor is used for discrete
99 irregularities such as a dipped rail joint and was developed in the 1970s using specific track infrastructure,
100 incorporating the vehicle's unsprung mass, track stiffness at the irregularity, and speed. The most
101 comprehensive dynamic factor was developed by the Office of Research and Experiments (ORE) of the
102 International Union of Railways (UIC), particularly Birman (13). This factor, valid for speeds up to 200
103 kph (125 mph), incorporates the track geometry, vehicle suspension, vehicle speed, vehicle center of
104 gravity, age of track, curve radius, superelevation, and cant deficiency. Due to the lack of experimental
105 data related to each of these parameters, Doyle (4) makes some reasonable assumptions and simplifies
106 parts of the factor accordingly.

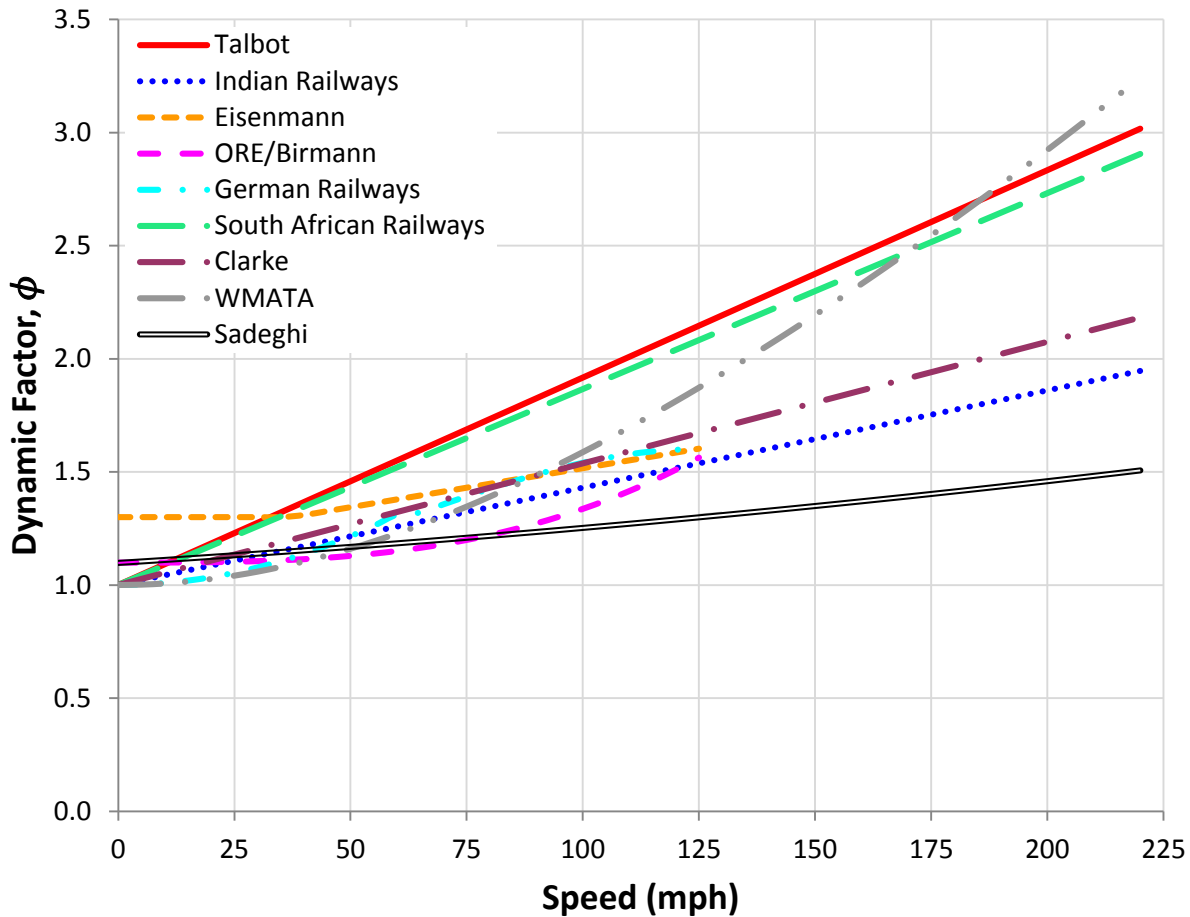
107 A comparison of vehicle and track parameters included in each of the dynamic factors is shown in
108 Tables 1 and 2, while Figure 1 displays the design dynamic factors increasing with speed. Previous
109 research has shown that the rate of load increase due to speed is much higher when wheel quality is poor
110 (14).

111 **TABLE 1 Summary of Dynamic Factors (adapted from Doyle (1980))**

Dynamic Factor	Expression for ϕ	Vehicle Parameters Included						Track Parameters Included					
		Train Speed	Wheel Diameter	Static Wheel Load	Unsprung Mass	Vehicle Center of Gravity	Locomotive Maintenance Condition	Track Modulus	Track Stiffness at Rail Joint	Track Joint Dip Angle	Cant Deficiency in Curves	Curve Radius	Track Maintenance Condition
Talbot (10)	$1 + \frac{33V}{100D}$	•	•										
Indian Railways (11)	$1 + \frac{V}{3\sqrt{U}}$	•						•					
Eisenmann (12)	$1 + \delta\eta t$	•											•
ORE/Birmann (13)	$1 + \alpha + \beta + \gamma$	•				•	•			•	•	•	
German Railways (5)	$1 + \frac{11.655V^2}{10^5} - \frac{6.252V^3}{10^7}$	•											
British Railways (4)	$1 + 14.136(\alpha_1 + \alpha_2)V\sqrt{\frac{D_j P_u}{g}}$	•		•	•				•	•			
South African Railways (4)	$1 + 0.312\frac{V}{D}$	•	•										
Clarke (4)	$1 + \frac{15V}{D\sqrt{U}}$	•	•					•					
WMATA (6)	$(1 + 0.0001V^2)^{\frac{2}{3}}$	•											
Sadeghi (7)	$1.098 + 0.00129V + 2.59(10^{-6})V^2$	•											
AREMA C30	For $20 < V < 120: 0.6 + 0.005V$	•											

112 **TABLE 2 Variable Definitions for Table 1**

Variable	Definition
V	Train speed (mph)
D	Wheel diameter (in)
U	Track modulus (psi)
δ	0.1, 0.2, 0.3, depending on track conditions
η	1 for vehicle speeds up to 37 mph $1 + \frac{V-37}{87}$ for vehicle speeds between 37 and 125 mph
t	0, 1, 2, 3, depending on chosen upper confidence limits defining probability of exceedance
α	Coefficient dependent on level of track, vehicle suspension, and vehicle speed, estimated to be $0.167 \left(\frac{V}{100}\right)^3$ in most unfavorable case
β	Coefficient dependent on wheel load shift in curves (0 in tangent track)
γ	Coefficient dependent on vehicle speed, track age, possibility of hanging crossties, vehicle design, and locomotive maintenance conditions, estimated to be $0.10 + 0.071 \left(\frac{V}{100}\right)^3$ in most unfavorable case
$\alpha_1 + \alpha_2$	Total rail joint dip angle (radians)
D_j	Track stiffness at the joints (kN/mm)
P_u	Unsprung weight at one wheel (kN)
g	Acceleration due to gravity (m/s^2)

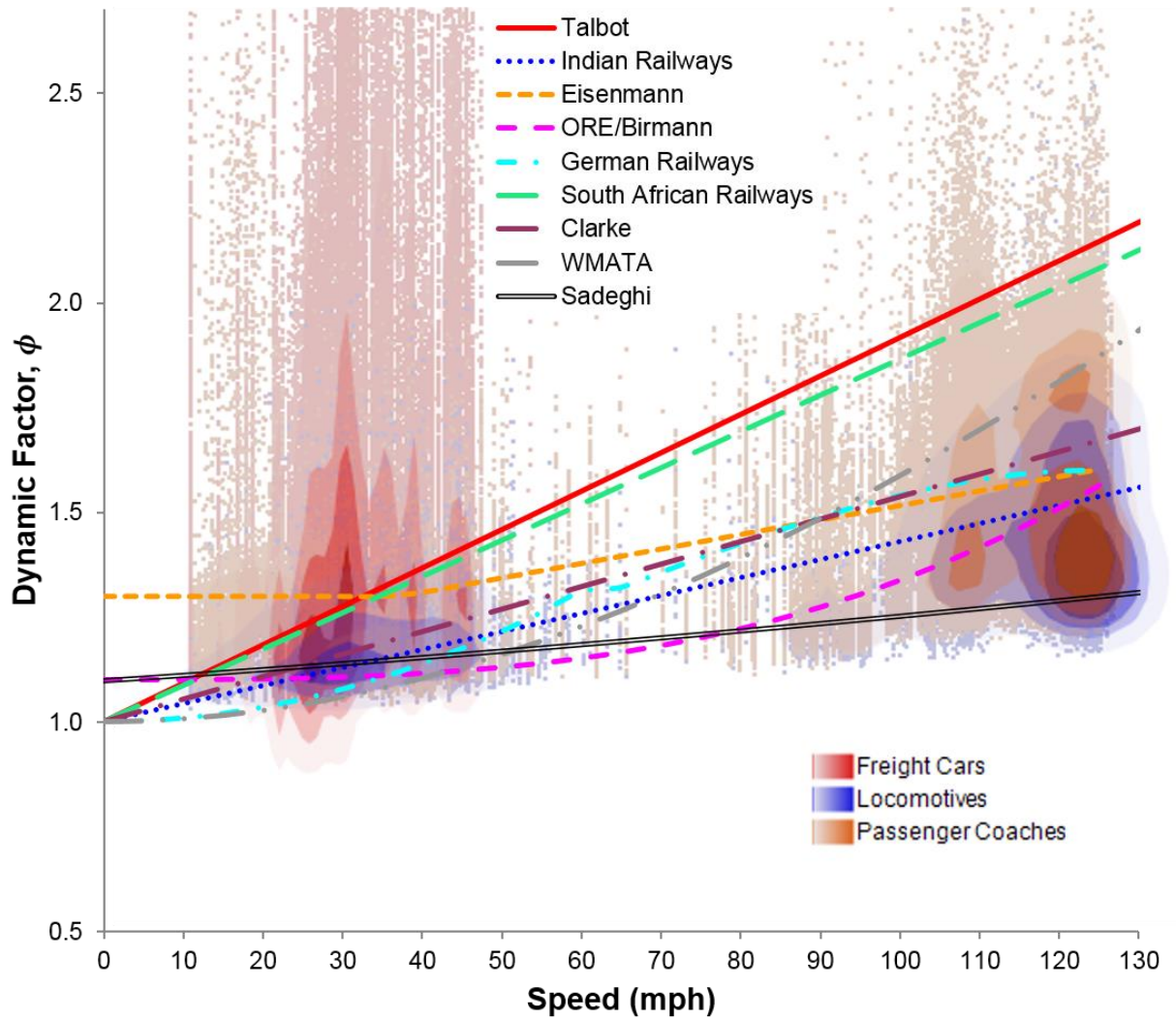


114
 115 **FIGURE 1 Design dynamic factors increasing due to speed (1 mph = 1.609 kph).**

116 **Evaluation of Dynamic Factors**

117 Many of the dynamic factors discussed in the previous section can only be used to predict the load
 118 amplification due to speed in specific operating applications. Because they have been developed over
 119 many years in different regions of the world, they may not accurately reflect the operating conditions
 120 found in North America. To determine the applicability of these formulas to the North American
 121 operating environment, wheel impact load detector (WILD) data was used to compare actual loading data
 122 to predicted speed-induced gains. Figure 2 shows an example of locomotive, freight car, and passenger
 123 coach wheel load data to be compared with the plotted dynamic factors. To adequately assess the
 124 effectiveness of each of the previously developed dynamic factors, several evaluative metrics are
 125 considered for each factor (Table 3). The speed-weighted signed difference and load-weighted signed
 126 difference were developed to provide a different perspective by weighting train speed and static load
 127 respectively.

128 WILD data may underestimate the actual loading conditions because the sites are built with
 129 premium components to remove the variation in load due to track geometry and support condition
 130 irregularities. However, these data still provide loading information representative of the rail network as
 131 a whole and are sufficient for the comparison of dynamic factor effectiveness (14).



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FIGURE 2 Peak/nominal wheel load ratios on Amtrak at Edgewood, Maryland (WILD data from November 2010) and design dynamic factors (1 mph = 1.609 kph).

135 **TABLE 3 Definitions of Dynamic Factor Evaluative Metrics**

Percent exceeding – percentage of wheels exceeding predicted dynamic factor

Mean signed difference – summarizes how well an estimator matches the quantity that it is supposed to estimate

$$\sum_{i=1}^n \frac{f(x_i) - y_i}{n}$$

x_i is the speed of a single wheel
 y_i is the ratio of peak vertical load to nominal vertical load of a single wheel
 $f(x_i)$ is the predicted dynamic factor of a wheel given its speed
 n is the total number of wheels

Mean percentage error – computed average of percentage errors by which predictions of a model differ from actual values of the quantity being predicted

$$\frac{100\%}{n} \sum_{i=1}^n \frac{f(x_i) - y_i}{y_i}$$

x_i is the speed of a single wheel
 y_i is the ratio of peak vertical load to nominal vertical load of a single wheel
 $f(x_i)$ is the predicted dynamic factor of a wheel given its speed
 n is the total number of wheels

Root mean square deviation – measures differences between values predicted by estimator and actual recorded values (absolute value)

$$\sqrt{\frac{\sum_{i=1}^n (f(x_i) - y_i)^2}{n}}$$

x_i is the speed of a single wheel
 y_i is the ratio of peak vertical load to nominal vertical load of a single wheel
 $f(x_i)$ is the predicted dynamic factor of a wheel given its speed
 n is the total number of wheels

Speed-weighted signed difference – signed difference, with weight given for the speed of the wheel

$$\frac{\sum_{i=1}^n (x_i f(x_i) - x_i y_i)}{\sum x_i}$$

x_i is the speed of a single wheel
 y_i is the ratio of peak vertical load to nominal vertical load of a single wheel
 $f(x_i)$ is the predicted dynamic factor of a wheel given its speed
 n is the total number of wheels

Load-weighted signed difference – signed difference, with weight given for the nominal wheel load

$$\frac{\sum_{i=1}^n (Q_i f(x_i) - Q_i y_i)}{\sum Q_i}$$

Q_i is the nominal load of a single wheel
 x_i is the speed of a single wheel
 y_i is the ratio of peak vertical load to nominal vertical load of a single wheel
 $f(x_i)$ is the predicted dynamic factor of a wheel given its speed
 n is the total number of wheels

136
 137 As shown in Table 1, many of the dynamic factors incorporate other parameters. Therefore,
 138 several parameters must be held constant to maintain effective comparisons with respect to speed (Table
 139 4). Two factors have been omitted from the analysis. Because the dynamic factor developed for British
 140 Railways is appropriate only at rail joint dips, it is not appropriate to evaluate its effectiveness using
 141 WILD data. Because the AREMA speed factor is used in combination with an impact factor and is to be
 142 applied as an upper bound at the rail seat, it is not necessarily appropriate to be comparing it with other
 143 factors that should be used to predict wheel loads.

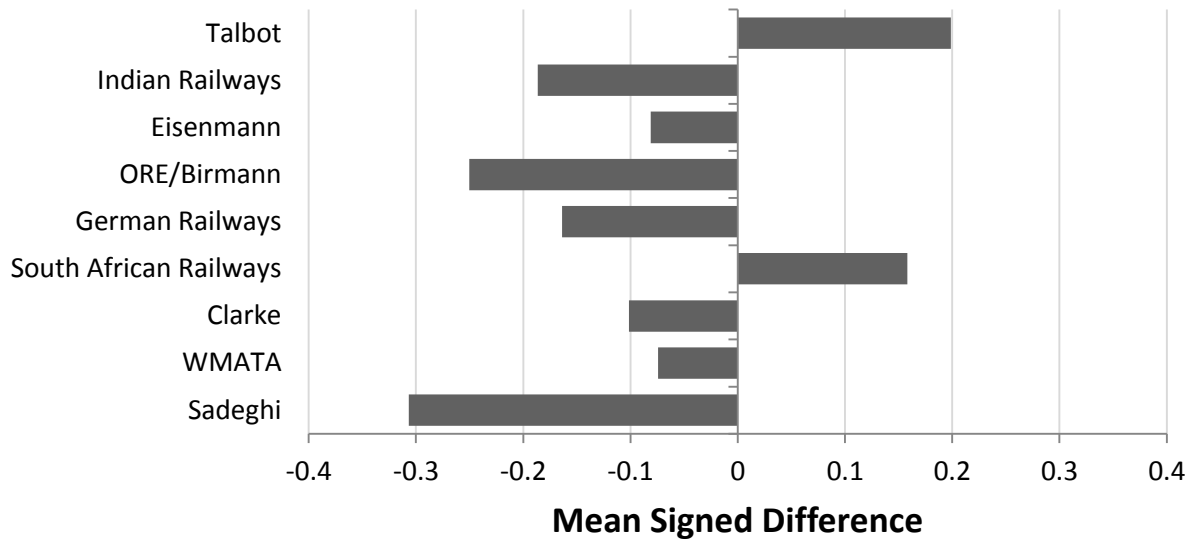
144 **TABLE 4 Parameters Held Constant for Dynamic Factor Evaluation (1 in = 25.4 mm,**
 145 **1 psi = 0.006895 MPa)**

Parameter	Constant Value	Justification
Wheel diameter, D	36 in	Typical value for many freight and passenger vehicles in North America
Track modulus, U	6,000 psi	Representative of well-maintained concrete-tie track (as found at WILD site)
Track quality, δ	0.1	Representative of track in very good condition (as found at WILD site)
Confidence factor, t	3	Upper confidence limit of 99.7%, applicable for rail stresses, fastenings, and ties

146
 147 The evaluation was performed using data from three WILD sites (Mansfield, Massachusetts;
 148 Hook, Pennsylvania; and Edgewood, Maryland) on Amtrak's Northeast Corridor that experience both
 149 higher speed intercity passenger service as well as freight service. After removing the wheels recorded in
 150 error (e.g., no nominal load) all remaining wheels that traveled over those sites for one month (November
 151 2010) were tabulated and a value for each dynamic factor was calculated based on the speed of the
 152 particular wheel and the parameters as found in Table 4. Because some of the dynamic factors have
 153 ranges in train speed where they are applicable, those values were calculated using only speeds for which
 154 that particular dynamic factor is appropriate. The calculated, or expected, dynamic factor was then
 155 compared with the ratio of peak vertical wheel load to nominal wheel load using the metrics found in
 156 Table 3. The results of this comparison are shown in Table 5 and, in part, graphically in Figures 3
 157 through 5.

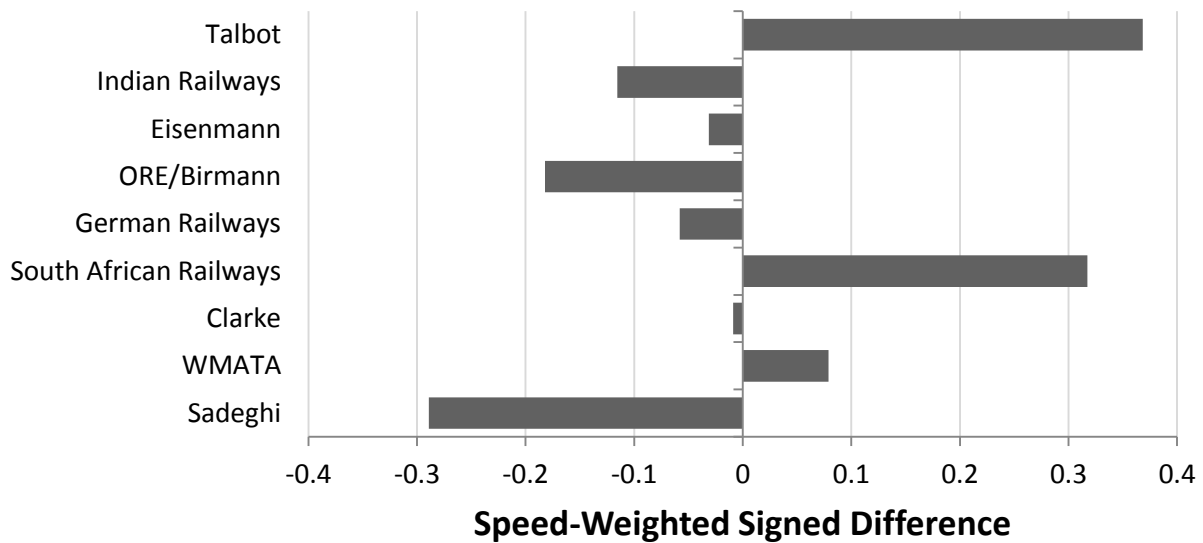
158 **TABLE 5 Evaluation of Dynamic Factors**

Evaluation Metric	Dynamic Factors								
	Talbot	Indian Railways	Eisenmann	ORE/Birmann	German Railways	South African Railways	Clarke	WMATA	Sadeghi
Percent Exceeding	0.23	0.61	0.37	0.75	0.56	0.25	0.45	0.48	0.89
Mean Signed Difference $\frac{\sum (f(x_i) - y_i)}{n}$	0.20	-0.19	-0.081	-0.25	-0.16	0.16	-0.10	-0.074	-0.31
Mean Percentage Error $\frac{100\%}{n} \sum (f(x_i) - y_i) / y_i$	18	-7.6	0.23	-12	-5.9	16	-1.9	-0.38	-16
Root Mean Square Deviation $\sqrt{\sum (f(x_i) - y_i)^2 / n}$	0.61	0.53	0.51	0.57	0.56	0.59	0.52	0.57	0.57
Speed-Weighted Signed Difference $\sum (x_i f(x_i) - x_i y_i) / \sum x_i$	0.37	-0.12	-0.031	-0.18	-0.058	0.38	-0.009	0.079	-0.29
Load-Weighted Signed Difference $\sum (Q_i f(x_i) - Q_i y_i) / \sum Q_i$	0.24	-0.13	-0.018	-0.19	-0.11	0.20	-0.051	-0.027	-0.25



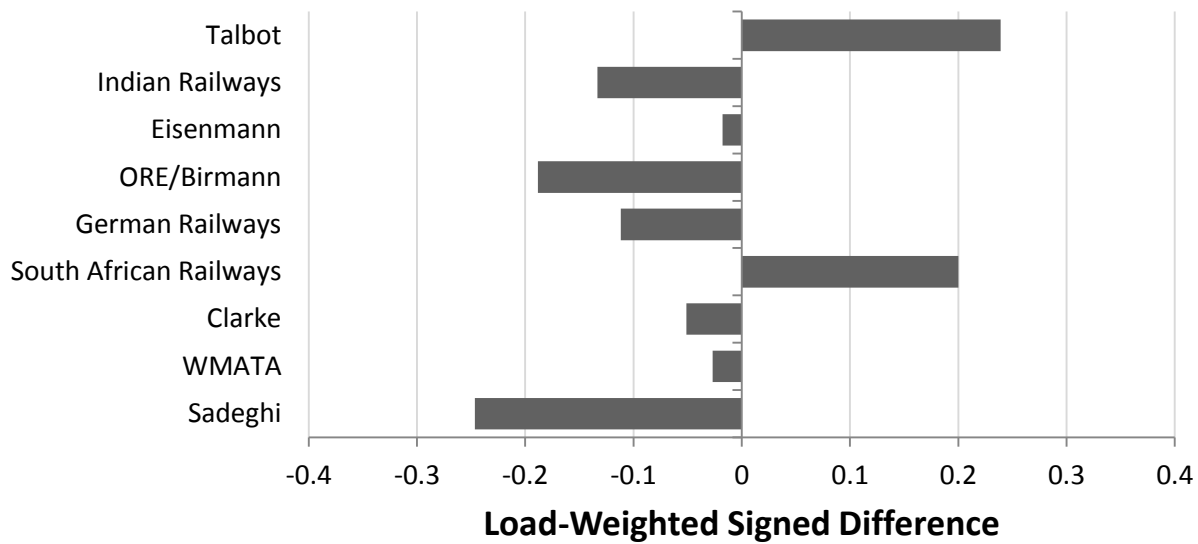
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FIGURE 3 Mean signed difference between predicted dynamic factor and peak/nominal ratio.



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FIGURE 4 Speed-weighted signed difference between predicted dynamic factor and peak/nominal ratio.



166
 167
 168

FIGURE 5 Load-weighted signed difference between predicted dynamic factor and peak/nominal ratio.

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As is shown in the preceding figures, there are significant differences between many of the dynamic factors. Positive signed differences, positive mean percentage error, and a low percentage exceedance indicate that the Talbot and South African Railways dynamic factors are fairly conservative when compared to actual loading data. The WMATA speed factor can also be considered conservative by the speed-weighted signed difference metric (likely due to the magnitude of this factor at high speeds, as shown in Figure 1). The other dynamic factors are not overly conservative by any of the metrics, but this does not indicate that they are necessarily poor dynamic factors.

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To better estimate the effect of speed, a linear estimate of wheel load data was developed using WILD data. To isolate the effect of speed, locomotive wheel loads are initially examined for this analysis. In the author’s opinion, these wheels are more likely to be more consistently maintained and impart fairly reliable static loads. Therefore, the effect of wheel condition and nominal load can be minimized. The change in dynamic factor due to speed can be expressed as following and is illustrated in Figure 6:

182

$$\frac{Peak}{Nominal} = 1.099 + 0.00386(Speed(mph))$$

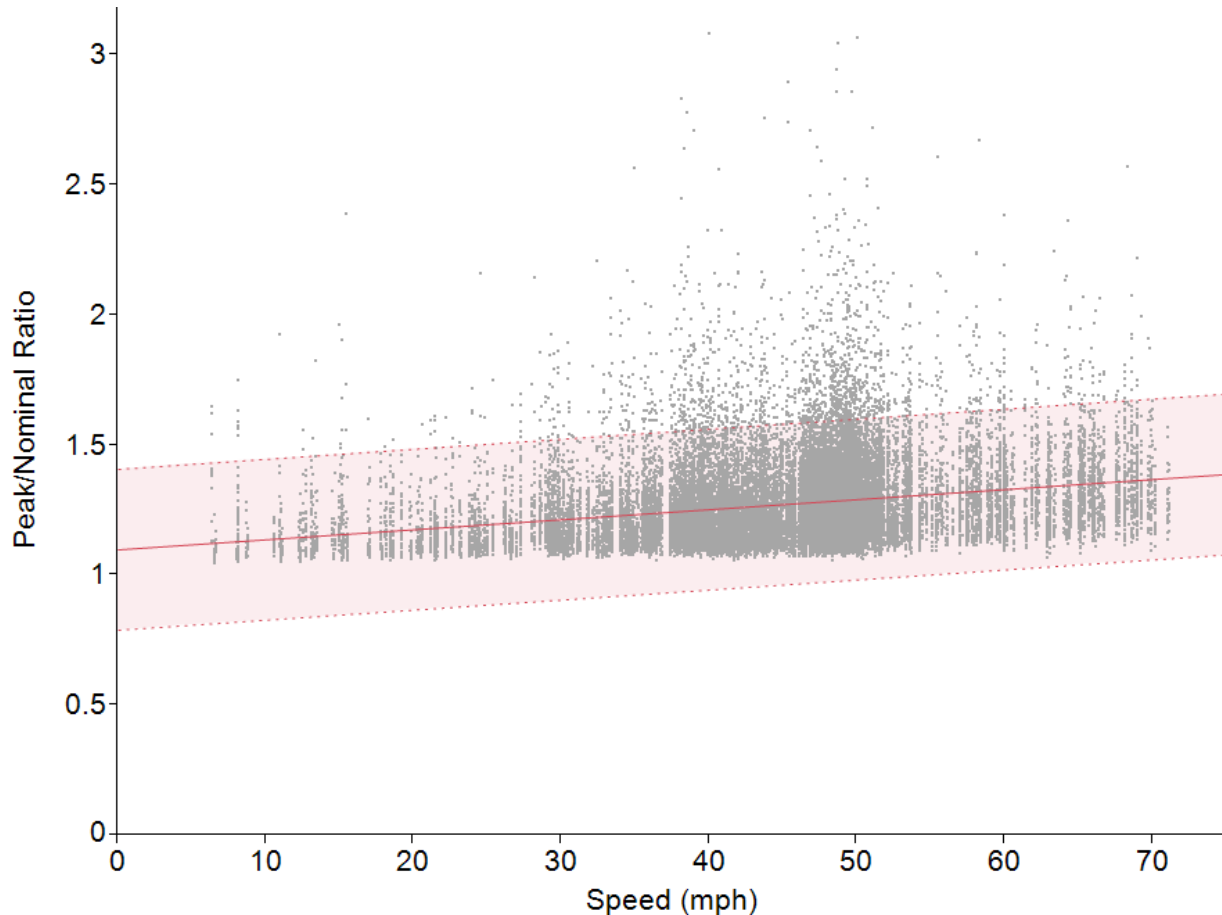


FIGURE 6 Linear estimate for dynamic factor on UPRR at Gothenburg, Nebraska (locomotive WILD data from January 2010) (1 mph = 1.609 kph).

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186 While many of the wheel loads do exceed the predicted dynamic factor, it is likely not because of
 187 speed. There are other factors that affect the magnitude of wheel load beyond speed (14). These factors
 188 can more appropriately be incorporated into an impact factor.
 189

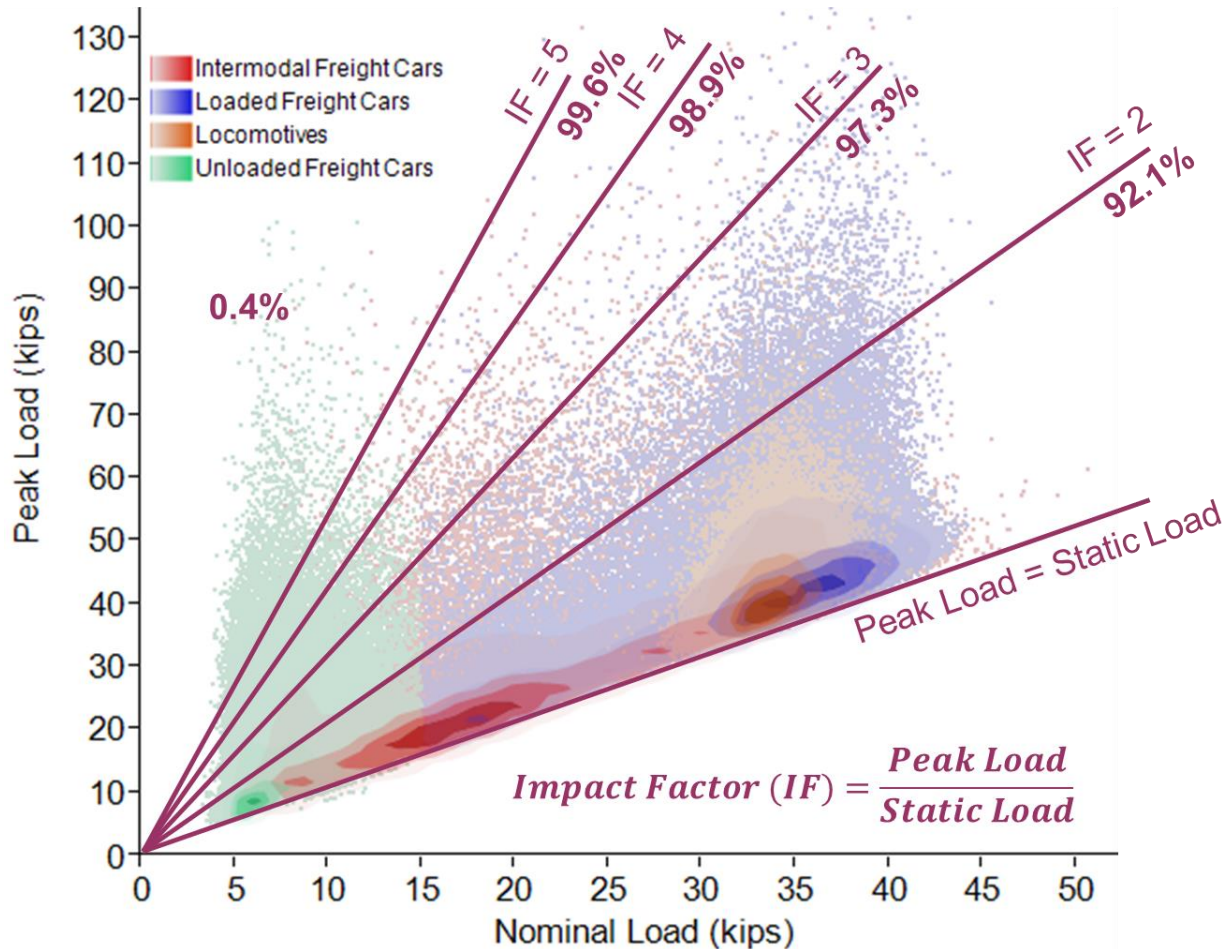
DEFINITION AND EVALUATION OF IMPACT FACTOR

190 As shown in Figure 2, many wheels create loads much higher than those expected due to speed. Because
 191 the dynamic factor does not adequately represent actual loading conditions in terms of impact loads, an
 192 additional factor should be utilized. The impact factor is used extensively in bridge design and has been a
 193 part of concrete crosstie design since the inception of AREA’s design recommendations (9).
 194

195 The AREMA Manual defines the impact factor as a percentage increase over static vertical loads
 196 intended to estimate the dynamic effect of wheel and rail irregularities (8). An impact factor of 50% was
 197 first used, and has incrementally increased to today’s 200% level (9). A 200% increase above static load
 198 indicates that the design load is three times the static load, hereafter referred to as an impact factor of
 199 three. Because the impact factor described in this portion of the recommended practices is specifically
 200 related to the flexural performance of the crosstie, it may not be representative of the loads experienced at
 201 the wheel-rail interface. Therefore, additional impact factors that may better represent wheel loading
 202 conditions shall be explored.

203 WILD data is again used to evaluate the effectiveness of the AREMA Chapter 30 impact factor
 204 (8) and other theoretical impact factors. Figure 7 shows actual wheel loading at UPRR’s Gothenburg,
 205 Nebraska WILD site compared to predicted loads based on various impact factors. These data include

206 locomotive, intermodal freight car, non-intermodal loaded freight car, and non-intermodal unloaded
 207 freight car wheel loads. For the purpose of this figure, “unloaded freight cars” include any non-
 208 intermodal freight car whose nominal wheel load is less than 15 kips. Other freight WILD sites yielded
 209 similar results, while passenger coach wheels on Amtrak’s network exceeded the design impact factors
 210 more frequently.



211
 212 **FIGURE 7 Relationship between peak and nominal wheel loads on UPRR at Gothenburg,**
 213 **Nebraska (WILD data from January 2010) and design impact factors (1 kip = 4.45 kN).**

214 As shown in Figure 7, the impact factor of three as found in AREMA Chapter 30 exceeds the
 215 majority of the locomotive and loaded freight car loads. Because lighter rolling stock (i.e. passenger
 216 coaches and unloaded freight cars) have lower static loads, a higher impact factor can be attained with
 217 peak loads similar to those seen with other equipment. Therefore, for these types of vehicles, either a
 218 greater impact factor or a different design tool that more effectively represents the full loading spectrum
 219 may need to be used.

220
 221 **ALTERNATIVE DESIGN PARAMETER: PEAK TONNAGE**

222 While dynamic and impact factors have been used for design for close to a century, it is clearly difficult to
 223 design based on solely these factors. There is too much variability to be able to cover entire rail networks
 224 or even one line with a simple factor. It is, therefore, worthwhile to pursue alternative design parameters
 225 to supplement the factors already in use.

226 Infrastructure owners are typically well aware of the tonnage that traverses each segment of their
 227 network. However, this value is calculated by summing the static load of each vehicle, which is not

228 always the best estimate for the actual load entering the track structure (14). Therefore, tonnage that is
 229 typically reported, or the “static tonnage” may not necessarily represent true field conditions. By
 230 accumulating the peak load of each wheel that passes a WILD site, the “peak tonnage” of a line can be
 231 calculated.

232 Tables 6 and 7 represent totals at Union Pacific’s Gothenburg, Nebraska WILD site. The trends
 233 are fairly consistent between years, as shown by the peak-to-nominal wheel load difference per wheel.
 234 Table 8 shows similar information at UPRR’s Sunset, California WILD site, which sees more intermodal
 235 traffic.

236 **TABLE 6 Tonnage Totals on UPRR at Gothenburg, Nebraska (WILD data from 2010)**
 237 **(1 ton = 0.907185 tonnes)**

Car Type	Number of Wheels	Nominal Tonnage (tons)	Peak Tonnage (tons)	Difference (tons)	Difference per Wheel (tons)
Locomotives	965,718	16,291,645	20,293,696	4,002,051	4.14
Intermodal Freight Cars	3,001,656	28,778,161	38,562,442	9,784,281	3.26
Other Freight Cars	20,204,202	144,556,403	197,330,434	52,774,031	2.61
Total	24,171,576	189,626,209	256,186,572	66,560,363	2.75

238 **TABLE 7 Tonnage Totals on UPRR at Gothenburg, Nebraska (WILD data from 2011)**
 239 **(1 ton = 0.907185 tonnes)**

Car Type	Number of Wheels	Nominal Tonnage (tons)	Peak Tonnage (tons)	Difference (tons)	Difference per Wheel (tons)
Locomotives	959,858	16,237,983	20,170,318	3,932,335	4.09
Intermodal Freight Cars	2,651,116	25,353,219	33,885,533	8,532,314	3.22
Other Freight Cars	20,571,408	140,831,724	194,917,926	54,086,202	2.63
Total	24,182,382	182,422,926	248,973,777	66,550,851	2.75

240 **TABLE 8 Tonnage Totals on UPRR at Sunset, California (WILD data from 2011)**
 241 **(1 ton = 0.907185 tonnes)**

Car Type	Number of Wheels	Nominal Tonnage (tons)	Peak Tonnage (tons)	Difference (tons)	Difference per Wheel (tons)
Locomotives	165,896	2,793,015	3,437,503	644,488	3.88
Intermodal Freight Cars	749,760	6,133,002	9,017,303	2,884,301	3.85
Other Freight Cars	1,001,596	9,785,716	14,065,909	4,280,193	4.27
Total	1,917,252	18,711,733	26,520,715	7,808,982	4.07

242 Similar measures can be tabulated on mixed-use lines utilizing data from Amtrak’s Northeast
 243 Corridor (Tables 9 and 10). Because the traffic composition and maintenance of rolling stock differs
 244 greatly along the corridor, the measurements vary fairly significantly between sites.
 245

246 **TABLE 9 Tonnage Totals on Amtrak at Hook, Pennsylvania (WILD data from 2011)**
 247 **(1 ton = 0.907185 tonnes)**

Car Type	Number of Wheels	Nominal Tonnage (tons)	Peak Tonnage (tons)	Difference (tons)	Difference per Wheel (tons)
Passenger Locomotives	234,950	2,986,719	3,922,364	935,645	3.98
Freight Locomotives	11,523	186,060	209,773	23,713	2.06
Passenger Coaches	1,529,770	26,040,498	35,181,894	9,141,396	5.98
Intermodal Freight Cars	12,135	119,534	138,446	18,912	1.56
Other Freight Cars	77,746	778,616	938,637	160,021	2.06
Total	1,866,124	30,111,427	40,391,114	10,279,687	5.51

248 **TABLE 10 Tonnage Totals on Amtrak at Mansfield, Massachusetts (WILD data from 2011)**
 249 **(1 ton = 0.907185 tonnes)**

Car Type	Number of Wheels	Nominal Tonnage (tons)	Peak Tonnage (tons)	Difference (tons)	Difference per Wheel (tons)
Passenger Locomotives	161,161	2,346,728	3,394,357	1,047,629	6.50
Freight Locomotives	14,304	249,835	303,458	53,623	3.75
Passenger Coaches	831,735	11,856,667	21,325,896	9,469,229	11.38
Intermodal Freight Cars	4,276	34,771	53,171	18,400	4.30
Other Freight Cars	139,953	1,308,788	1,865,539	556,751	3.98
Total	1,151,429	15,796,789	26,942,421	11,145,632	9.68

250
 251 Design processes that involve tonnage may be able to take advantage of existing peak tonnage
 252 values and apply them to other segments with similar traffic composition. Those that are more axle-load-
 253 oriented may be able to use the appropriate “difference per wheel” value in addition to the expected static
 254 loads on a particular line. This measurement helps to provide an accurate increase of load, but it does not
 255 address the particular reasons for increase.

256 It should be noted that the peak tonnage measurement is not a completely accurate representation
 257 of actual tonnage either. Because the values are attained using “peak” loads over a discrete length of
 258 track (16 crosstie cribs (15)), the majority of the track structure may not experience loads at such a high
 259 magnitude. However, the quantities are also measured at well-maintained WILD sites, eliminating any
 260 track-related increase in loads. Therefore, the peak tonnage may provide an adequate estimation of actual
 261 tonnage.

262
 263 **CONCLUSIONS**

264 There have been many efforts to quantify the effect of speed and irregularities in the form of dynamic and
 265 impact factors, respectively. As shown in this paper, some represent today’s loading environment in

266 North America better than others. Depending on the metric used to evaluate each factor, the factors vary
267 in their conservatism. The appropriate level of design should be selected by the infrastructure owner, and
268 more than one factor may be necessary in determining the design wheel load for the track infrastructure.
269 Higher-degree estimates and dynamic factors that include other parameters may be developed and
270 evaluated in the future to better represent the dynamic wheel loading environment. Rigorous statistical
271 methods may be used to effectively model the effect of speed and many other factors.

272 An additional design parameter methodology has been proposed, providing additional
273 information that was not necessarily evident with the dynamic and impact factors. Multiple factors may
274 be needed to adequately represent the existing wheel loads on the North American rail network and
275 improve design of the critical components that make up the track structure.

276

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